

## Flow meter type M 123



Material	Measuring tube	PSU	PVC, transparent	PVDF	
	Union nut		• PVC-U	• PP <sup>2)</sup>	• PVDF
	Float			PVDF <sup>1)</sup>	
Sealing material (optional)			• EPDM	• *)	
Working temperature	0 °C up to 100 °C		0 °C up to 60 °C	- 20 °C up to 100 °C	
Nominal size	DN 10 / 15 / 25				
Pressure class	PN 10				
Measuring ranges	min. 1,5 l/h		max. 1000 l/h		
Accuracy	Accuracy class 4 as defined by VDI / VDE 3513, Page 2 (equates approximately ± 2% of scale value)				
Connection with pipe	<ul style="list-style-type: none"> <li>• Cement socket / welding socket</li> <li>• Spigot SDR 11</li> <li>• Threaded socket</li> </ul>				
Connection with pipe	Company standard				
Accessories	Limit value contact (float with solenoid required)				

<sup>1)</sup> Float PVDF - optionally: with or without solenoid  
<sup>2)</sup> with PP-end connector on request

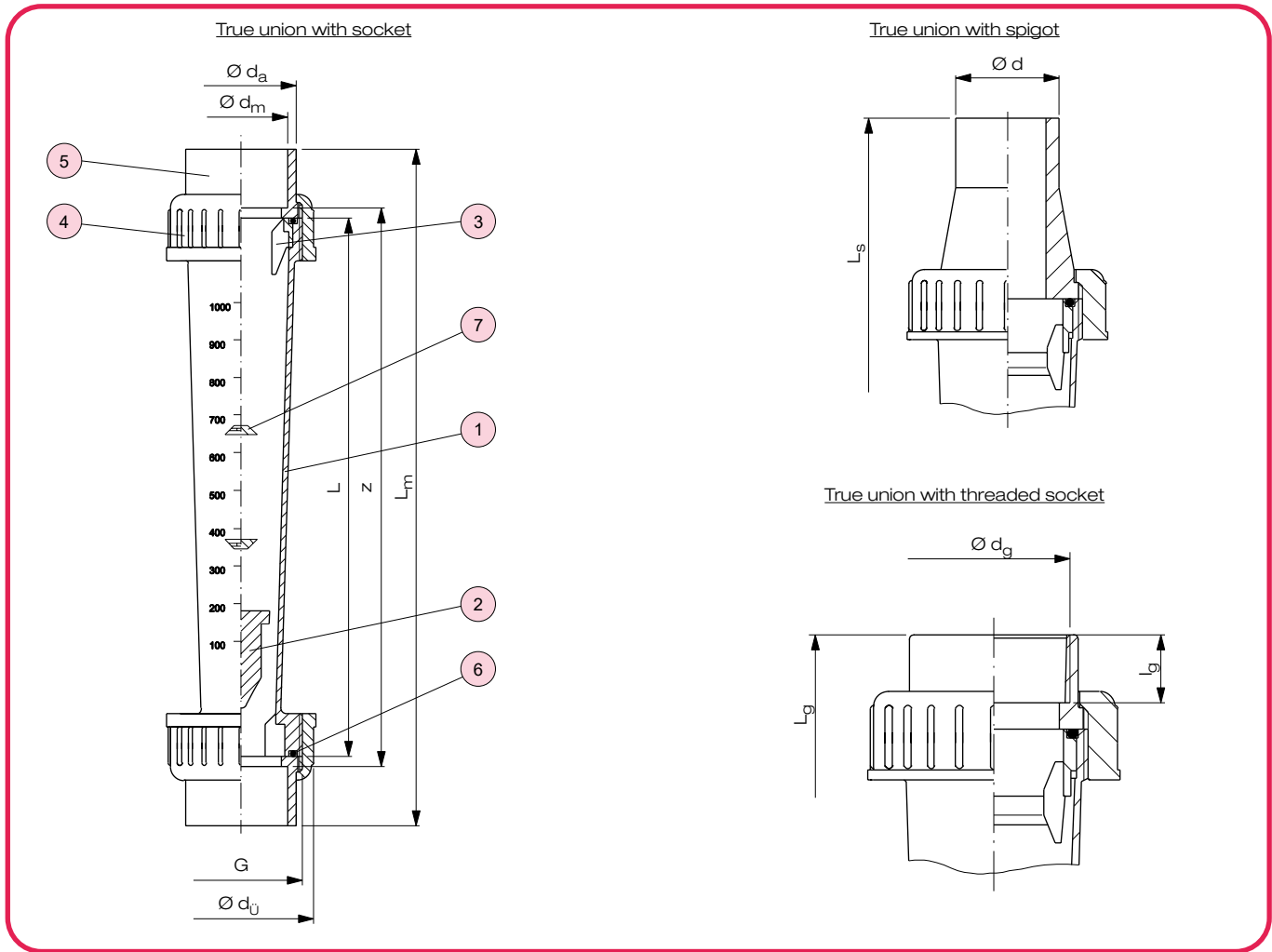
<sup>\*)</sup> Special version: FKM on request

### Example for an invitation to tender text:

Flow meter type M 123, DN 15, PN 10, measuring tube PSU, float PVDF with solenoid, sealing material EPDM, true union with spigot PP / d 20 / SDR 11, measuring range 8,0 up to 80 l/h H<sub>2</sub>O

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# Flow meter type M 123



No.	Description	Number	Material
1	Measuring tube	1	PSU, PVC transparent, PVDF
2	Float <sup>*)</sup>	1	PVDF
3	Insert	2	PVDF
4	Union nut	2	PVC-U, PP, PVDF <sup>1)</sup>

No.	Description	Number	Material
5	Insertion part (socket, spigot)	2	PVC-U, PP, PVDF <sup>1)</sup>
6	O-ring <sup>*)</sup>	2	EPDM, FKM
7	Setpoint indicator	2	PS

<sup>\*)</sup> Wearing parts  
<sup>1)</sup> other material on request (e.g. malleable cast iron, stainless steel)

## Description

- The flow meter type M 123 operates on the float principle and is used for flow rate measurements in pipelines. The medium flows through the vertically installed flow meter from bottom to top. This raises the float and shows the current flow rate on the scale on the measuring device. The read-off edge corresponds to the largest diameter of the float.
- Flow meters Typ M 123 come as standard with a water scale and a % scale, and two setpoint indicators.

## Special features

- Break-proof and resistant against corrosion
- True union
- Special scales available for liquid and gaseous media
- Dovetail guide for mounting accessories (limit value contact)
- short installation length

# Flow meter type M 123

## Dimensions and weights

Dimensions in mm													Weight in kg / pc							
Measuring range l/h H <sub>2</sub> O					Cement socket			Welding socket			Spigot PP or PE			Spigot PVDF			Threaded socket			PSU
	DN	d <sub>ü</sub>	G	L	d <sub>m</sub>	z	L <sub>m</sub>	d <sub>m</sub>	z	L <sub>m</sub>	d	L <sub>s</sub>	s <sup>1)</sup>	d	L <sub>s</sub>	s <sup>2)</sup>	d <sub>g</sub>	L <sub>g</sub>	l <sub>g</sub>	
1,5 – 15 2,5 – 25 5,0 – 50 10 – 100	10	35	3/4"	165	16	171	199	15,5	175	201	-	-	-	-	-	-	3/8"	199	11	0,08
8 – 80 15 – 150 20 – 200	15	43	1"	185	20	191	223	19,5	191	223	20	293	1,9	20	293	1,9	1/2"	223	13	0,13
15 – 150 30 – 300 50 – 500 100 – 1000	25	60	1 1/2"	200	32	206	250	31,5	206	246	32	320	3,0	32	320	2,4	1"	250	17	0,24

<sup>1)</sup> SDR 11      <sup>2)</sup> SDR 21

## Pressure loss

Measuring ranges [l/h]	1,5 – 15	2,5 – 25	5 – 50	10 – 100	8 – 80	15 – 150	20 – 200	15 – 150	30 – 300	50 – 500	100 – 1000
Pressure loss [mm WS]	46,0	46,0	46,0	46,0	44,7	44,7	44,7	82,8	82,8	82,8	82,8

## Available special scales

H <sub>2</sub> O l/h	Air (working pressure)										
	0 bar Nm <sup>3</sup> /h	1 bar Nm <sup>3</sup> /h	2 bar Nm <sup>3</sup> /h	3 bar Nm <sup>3</sup> /h	4 bar Nm <sup>3</sup> /h	5 bar Nm <sup>3</sup> /h	6 bar Nm <sup>3</sup> /h	7 bar Nm <sup>3</sup> /h	8 bar Nm <sup>3</sup> /h	9 bar Nm <sup>3</sup> /h	10 bar Nm <sup>3</sup> /h
1,5 – 15	0,1 – 0,55	0,15 – 0,8	0,17 – 0,9	0,20 – 1,1	0,25 – 1,2	0,25 – 1,3	0,26 – 1,45	0,3 – 1,5	0,3 – 1,6	0,3 – 1,7	0,35 – 1,8
2,5 – 25	0,2 – 0,95	0,25 – 1,3	0,25 – 1,3	0,40 – 1,9	0,40 – 2,1	0,50 – 2,4	0,5 – 2,5	0,5 – 2,7	0,6 – 2,9	0,6 – 3,0	0,60 – 3,2
5 – 50	0,5 – 1,90	0,70 – 2,7	0,80 – 3,4	1,00 – 3,8	1,20 – 4,2	1,20 – 4,6	1,2 – 5,0	1,4 – 5,4	1,4 – 5,8	1,6 – 6,0	1,60 – 6,4
10 – 100	0,8 – 3,00	1,00 – 4,2	1,20 – 5,4	1,40 – 6,4	1,60 – 7,0	1,60 – 7,4	2 – 8	2,0 – 8,8	2,0 – 9,0	2 – 10	2 – 10
8 – 80	0,6 – 2,80	0,80 – 4,0	1 – 5	1,20 – 5,6	1,40 – 6,4	1,40 – 7,0	1,5 – 7,5	1,5 – 8,0	1,5 – 8,5	2 – 9	2 – 9,5
15 – 150	1,4 – 5,60	2 – 8	2 – 10	3 – 12	3 – 13	3 – 14	3,5 – 15	3,5 – 16,5	4 – 17	4 – 18	4 – 19
20 – 200	1,5 – 7,00	2 – 10	3 – 13	3 – 15	4 – 18	4 – 18	4 – 20	5 – 21	5 – 23	5 – 23	5 – 25
15 – 150	1,0 – 6,50	1 – 9	1,5 – 11	2 – 13	2 – 14,5	2 – 16	2 – 17	2,5 – 18	2,5 – 19,5	3 – 20	3 – 21
30 – 300	1,5 – 11	2 – 15	2,5 – 18	3 – 22	3 – 24	4 – 26	4 – 28	4 – 30	4 – 33	5 – 34	5 – 35
50 – 500	3 – 18	4 – 25	5 – 30	5 – 35	6 – 44	6 – 44	8 – 48	8 – 50	8 – 54	8 – 56	10 – 60
100 – 1000	6 – 30	8 – 44	10 – 54	12 – 62	15 – 75	15 – 75	15 – 85	15 – 85	20 – 90	20 – 95	20 – 100

## Details required to design special scales

- Medium
- Specific gravity (g/cm<sup>3</sup>)
- Viscosity (cP or mPas)
- Working temperature (°C)
- Working pressure (bar)
- Desired measuring range (l/h)

## Notes for correct installation

- The flow meter must be installed stress-free in the pipe (plane parallelism, axial, overall length).
- Flow meters should not be installed before or behind pumps, valves and changes of directions (an inlet and outlet section must be provided. Inlet approx. Le > 10 X DN, outlet approx. La > 5 x DN).
- Socket and spigot type:  
Gluing and welding have to be carried out according to the relevant standards (e.g. DVS).

H <sub>2</sub> O l/h	HCl	NaOH	
	30 - 33 % l/h	30 % l/h	50 % l/h
1,5 – 15	1 – 15	0,1 – 2	–
2,5 – 25	2,5 – 20	0,2 – 5	–
5 – 50	5 – 40	1 – 14	–
10 – 100	10 – 85	3 – 35	–
8 – 80	8 – 70	2 – 23	0,2 – 3,5
15 – 150	15 – 125	3 – 55	0,5 – 10
20 – 200	20 – 170	5 – 80	0,5 – 16
15 – 150	5 – 125	3 – 55	0,5 – 11
30 – 300	30 – 260	6 – 130	1 – 33
50 – 500	50 – 425	10 – 250	2 – 80
100 – 1000	100 – 850	40 – 590	10 – 220

## Flow meter type M 123

Special scales H<sub>2</sub>O with other units of measurement

Series M 123		
l/h	USGPM	Imp. Gal/h
1,5 - 15	0,006 - 0,066	0,32 - 3,2
2,5 - 25	0,01 - 0,11	0,54 - 5,4
5 - 50	0,02 - 0,2	1,09 - 10,9
10 - 100	0,04 - 0,44	2,19 - 21,9
8 - 80	0,035 - 0,35	1,75 - 17,5
15 - 150	0,06 - 0,66	3,3 - 33
20 - 200	0,08 - 0,8	4,4 - 44
15 - 150	0,06 - 0,66	3,3 - 33
30 - 300	0,13 - 1,3	6,6 - 66
50 - 500	0,22 - 2,2	11 - 110
100 - 1000	0,44 - 4,4	22 - 220

Pressure correction table for gases:  
Calibration pressure 0 bar

Working pressure [bar]	Factor n	Working pressure [bar]	Factor n
0	1	3	2
0,2	1,095	4	2,24
0,4	1,184	5	2,45
0,6	1,265	6	2,65
0,8	1,34	7	2,83
1	1,414	8	3
1,5	1,58	9	3,165
2	1,73	10	3,32

This table is used to correct values displayed for gases by the flow meter if the operating pressure deviates from the pressure used as a basis for the calibration.

The values displayed on the flow meter are simply multiplied by the factor n corresponding to the operating pressure.

Worked sample:

M 123, DN 25

Special scales 0 bar air: 1,5-11 m<sup>3</sup>/h

Working pressure: 0,8 bar

Display value: 5 m<sup>3</sup>/h

Correction factor n according to table: 1,34

Flow rate value: Q = display value Q' x Correction factor n

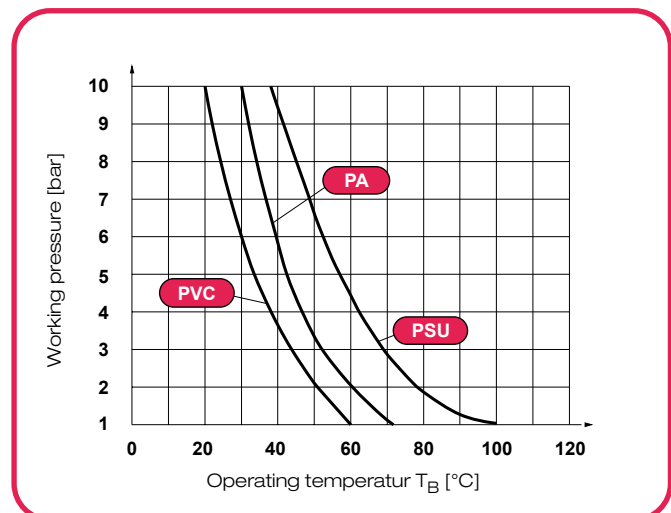
$$Q = 5 \text{ m}^3/\text{h} \times 1,34 = 6,7 \text{ m}^3/\text{h}$$



advice:

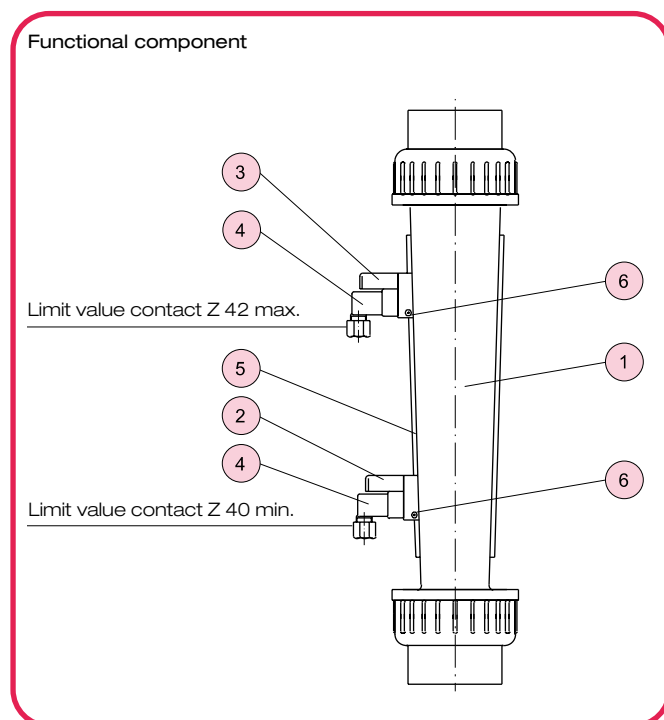
Measuring tube must not get in contact with solvents.

Working pressure<sup>1)</sup> p<sub>B</sub> in bar



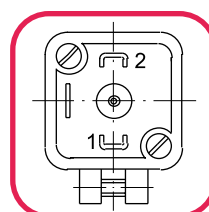
<sup>1)</sup> Definition see chapter T2 / technical information

## Limit value contact type Z 40 min. and type Z 42 max. (Accessories for flow meter types M 335 / M 350, type M 123)



No.	Description
1	Flow meter with solenoid-float
2	Limit value contact Z 40 min.
3	Limit value contact Z 42 max.
4	Angle plug for cable connection
5	Dovetail guide for mounting the Z 40 and Z 42
6	Clamping screw for fastening the limit value contact

### Terminal connections



### Description

**Caution:** For using the limit value contacts Z 40 min. and Z 42 max. a flow meter M 335, M 350 or M 123 with solenoid-float is required.

The limit value contacts Z 40 min. and Z 42 max. are used for external monitoring of limited flow values on our float-type flow meters. They are mounted onto the dovetail guide located on the flow measuring device and can be set to any desired value of the corresponding scale.

A solenoid installed in the float closes or opens a reed contact permanently cast in the limit value contact. The switching function is bistable. This means that the switching state is maintained even if the solenoid float moves away from the contact.

### Advices

**Caution:** Before starting please read the following using and mounting details.

The limit value contacts Z 40 min. and Z 42 max. are not suitable for direct switching of larger consumers like pumps etc. In such cases you must use suitable switch components or SPS.

When retrofitting limit value contacts, ensure that the standard float is replaced with a solenoid float. The solenoid float is clearly identified by a „M“ on the top.

### Installation instructions

- Put the limit value contact 2/3 on the dovetail guide 5.
- Adjust the switch-point and fasten the clamping screw 6.
- Demount the angle plug 4 and wire the cables. The seal must be insert when mounting.

### Technical data

Switching voltage <sup>*)</sup> :	max. 230 V
Switching rating <sup>*)</sup> :	max. 10 W / 12 VA
Switching current <sup>*)</sup> :	max. 0,5 A
Contact resistance:	< 200 mOhm
Leakage resistance:	> 10 <sup>11</sup> Ohm
Environmental temperature:	0 – 55 °C
Protection class:	in acc. with ISO 20653:2013-02 IP 65
Switching hysteresis Z 40/42:	1 – 2 mm float travel

<sup>\*)</sup> Even a brief overshoot is not permitted

### Order numbers

Z 40 min.	517 100 686
Z 42 max.	517 100 687

### Switching status

	Float	
	above	below
Z 40 min.	open	closed
Z 42 max.	closed	open

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